

# VELVET DRIVE®

## HYDRAULIC MARINE TRANSMISSIONS

### GENERAL MAINTENANCE INFORMATION

**OPERATING INSTRUCTIONS** — Place transmission selector in neutral before starting the engine. Shifts from any selector position to any other position may be made in any order. Shift at the lowest feasible engine speed and, except in an emergency, at engine speeds less than 1,000 RPM. **DAMAGE OR PREMATURE WEAR TO THE TRANSMISSION CAN BE CAUSED BY SHIFTING AT ENGINE SPEEDS GREATER THAN 1,000 RPM.**

**CHECKING OIL LEVEL** — Check the oil level daily before starting the engine. Oil will sometimes drain back into the transmission from the cooler when improperly installed. It is important that oil level checks on new installations be made immediately after the engine has been shut off and before the oil has had a chance to drain back. If you have drain back, correct the installation.

**CHANGING OIL** — A seasonal oil change is recommended in pleasure boats. Work boats require more frequent changes. Change oil anytime the oil becomes contaminated, changes color, or becomes ranced smelling.

**TRANSMISSION FLUID** — Automatic transmission fluids are recommended for use in all Velvet Drive transmissions. Good quality diesel engine oil (same as your engine uses) may be used in applications where maximum input speed does not exceed 3,000 RPM. Automatic transmission fluid and engine oil may be mixed in an emergency, however it is not a good policy to mix the different fluids for normal use.

**SHIFT LINKAGE** — The shift control should position the transmission shift lever so that the poppet ball is fully engaged in the hole in the side of the shift lever in each selector position. **THE TRANSMISSION SELECTOR LEVER SHOULD ALWAYS BE MOVED FORWARD, TOWARD THE ENGINE, FROM THE NEUTRAL POSITION IN ORDER TO MOVE THE BOAT FORWARD.** Operating the transmission in reverse when the boat moves forward will possibly cause damage to the transmission and does void your warranty.

**FREEWHEELING** — Under sail with the propeller turning, or at trolling speeds with one of two engines shut down, the design of the Velvet Drive gear maintains adequate cooling and lubrication.

**WINTER STORAGE** — Drain water from the transmission oil cooler. This will prevent freezing in cooler climates and prevent harmful deposits from collecting.

**DRIVE GEAR MONITOR KIT** — Monitors transmission oil temperature to alert the operator of abnormal high operating temperatures. Kit No. A4867HN is available for a single control station and kit No. A4867HS is used in conjunction with kit No. A4867HN for dual station monitoring.

**SERVICE MANUALS** — The nearest Velvet Drive distributor should be contacted to obtain any of the following Velvet Drive manuals.

|   |           |  |
|---|-----------|--|
| Direct Drive Model 70C & 71C              | @ \$ 2.50 | } ORDER THE APPROPRIATE DIRECT DRIVE MANUAL  |
| Direct Drive Model 72C                    | @ 2.50    |  |
| Reduction Gear Assembly 1.523:1           | @ 1.50    | } ORDERING ANY OF THESE REDUCTION MANUALS. These reduction manuals DO NOT cover the forward & reverse portion of these assemblies. |
| Reduction Gear Assembly 2.10:1            | @ 1.50    |  |
| Reduction Gear Assembly 1.91:1            | @ 1.50    |  |
| Reduction Gear Assembly 2.57:1 & 2.91:1   | @ 1.50    |  |
| Model 73C All Ratios (In one Manual)      | @ 2.00    |  |
| V-Drive Manual All Ratios (In one Manual) | @ 1.50    |  |
| CR2 Manual All Ratios (In one Manual)     | @ 2.50    |  |
| Installation Manual                       | @ 2.50    |  |

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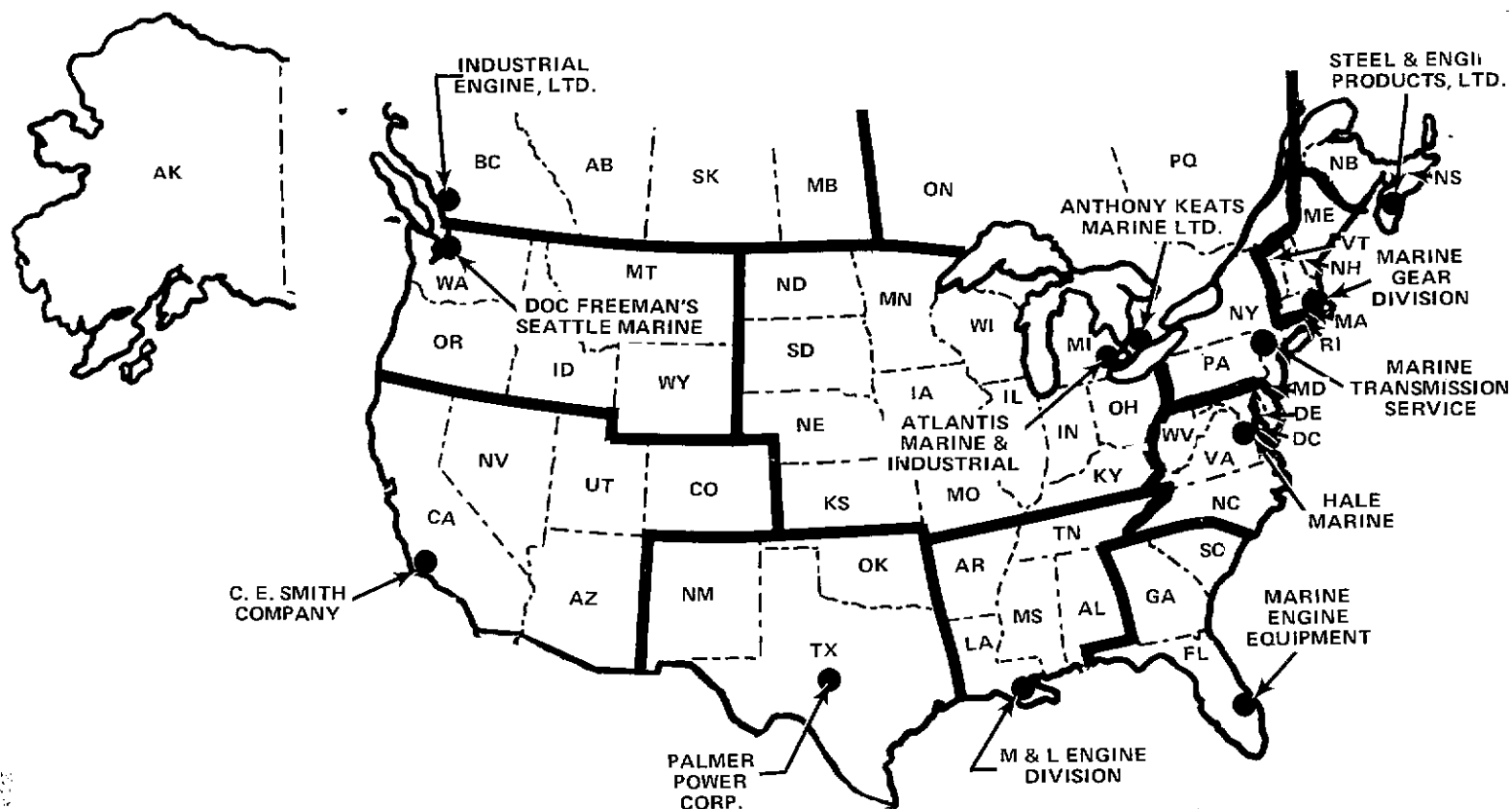
## Warner Gear



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# VELVET DRIVE DISTRIBUTORS



Anthony Keats Marine Ltd.  
78 Talbot Street  
Wheatley, Ontario, Canada  
Phone: 214/358-2331  
Ontario; Quebec

Atlantis Marine & Industrial  
101 Michigan  
Mt. Clemens, MI 48043  
Phone: 313/463-2041  
Wisconsin; Illinois; Michigan;  
Indiana; Ohio; Minnesota;  
North Dakota; South Dakota;  
Nebraska; Kansas; Iowa; Missouri;  
Kentucky

Doc Freeman's Seattle Marine Exchange, Inc.  
999 North Northlake Way  
Seattle, WA 98103  
Phone: 206/633-1500  
Washington; Oregon; Idaho; Montana;  
Wyoming; Alaska

Hale Marine  
6080 Historyland Highway  
Warsaw, VA 22572  
Phone: 804/333-2611  
Maryland; Virginia; West Virginia;  
District of Columbia; Delaware;  
North Carolina

Industrial Engine, Ltd.  
8975 Oak Street  
Vancouver 6 B.C. Canada  
Phone: 604/266-4126  
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Alberta, Saskatchewan, Manitoba,  
Yukon, and Northwest Territory)

M & L Engine Division  
M & L Industries, Inc.  
1212 St. Charles Street  
Houma, LA 70360  
Phone: 504/876-2280  
Arkansas; Louisiana; Mississippi;  
Alabama; Tennessee

Marine Engine Equipment Exchange, Inc.  
625 South Andrews Avenue  
Fort Lauderdale, FL 33301  
Phone: 305/949-1641  
South Carolina; Georgia; Florida

Marine Gear Division  
9 Franklin Street  
Salem, MA 09170  
Phone: 617/744-9350  
Maine; New Hampshire; Vermont;  
Massachusetts

Marine Transmission Service  
2780 Hamilton Blvd.  
South Plainfield NJ 07080  
Phone: 201/668-0800  
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New Jersey; Rhode Island

Palmer Power Corporation  
10828 Shady Trail  
Dallas, TX 75220  
Phone: 214/358-2331  
Texas; Oklahoma; New Mexico

C. E. Smith Company  
P.O. Box 19129  
Irvine, CA 92713  
Phone: 714/754-1924  
California; Arizona; Utah; Nevada;  
Colorado; Hawaii

Steel & Engine Products, Ltd.  
P.O. Box 1120  
Liverpool, Nova Scotia  
Canada  
Phone: 902/354-3483  
Eastern Canada; New Brunswick;  
Nova Scotia; Newfoundland;  
Prince Edward Island